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FIAT DUCATO, CITROEN C25,
PEUGEOT J5, TALBOT EXPRESS.
EURO CHASSIS 280/290.
ALL APPLICATIONS.
W21-760-2112

INSTALLATION INSTRUCTIONS

All work should be carried out in a properly equipped workshop with due regard to Health and Safety Regulations. No further reference to Health and Safety Regulations will be made, but they must be considered at all times.

The kit should be opened and the contents checked against the parts list provided.

Identify the various components and familiarise yourself with them using drawings and information provided.

WARNING

Do not inflate this assembly when it is unrestricted. When installed, a minimum of 10 psi should be maintained in the air bellows at all times to avoid damage. Do not inflate beyond 100 psi.

IMPORTANT

This kit is not designed to increase the GVW of your vehicle. For your safety and to prevent possible damage to your vehicle, do not exceed the maximum load recommended by the vehicle manufacturer.



Parts List

Description	Quantity	Description	Quantity
267C1.5" AIR BELLOWS	2	3/8" - 16 UNC X 3/4" BOLT	2
UPPER BRACKET	2	3/8" LOCK WASHER	2
LOWER BRACKET	2	5/16" LOCK WASHER	8
5/16" - 24 UNF U- BOLT	4	1/4" ELBOW	2
5/16" - 24 UNF HEX NUT	8	1/4" TEE PIECE	1
5/16" FLAT WASHER	4	1/4" INFLATION VALVE	2
M10 INSERT	4	NYLON TIES	15
M10 X 1.5 X 30 MM HEX HEAD BOLT	4	THERMAL SLEEVE	2
3/8" - 16 UNC FLANGE LOCK NUT	4	1/4" TUBING 18 FT	1

INSTALLATION:**STEP 1: PREPARE THE VEHICLE**

Your vehicle is equipped with a rubber bump stop which is positioned on the frame directly above the axle. Remove this bump stop and discard. Loosely bolt the M10 inserts provided to the upper bracket and hold bracket up to chassis rail so that inserts are positioned in bump stop holes. Bolt the upper bracket in place allowing inserts to grip walls of hole. Then remove the bracket leaving the inserts in place.

STEP 2: MOUNT BRACKET TO BELLOWS

Fasten the bellows to the lower bracket, as shown in diagram, using 3/8" hex bolt and spring washers provided. The top of the bellows has two studs and an air inlet hole. Position the upper bracket on the bellows ensuring that the air inlet hole is exposed in the slot cut out of the bracket. Fasten the upper bracket to the bellows using 3/8" hex nuts and spring washers.

STEP 3: INSTALL THE AIR FITTING

Install the elbow in the air inlet hole on the top plate of the bellows. Tighten until the elbow is pointing towards the centre of the vehicle. Next, cut the air line into two equal lengths, making the cut as square to the axis of the tubing as possible. Insert the air line into the elbow and push until a positive click is felt.

STEP 4: INSTALL THE ASSEMBLY

Place the assembly on the axle and position so that the lower bracket rests on the axle as shown in diagram. Ensure that the brake line running along the inside of the chassis rail is not pinched but instead passes through the slots cut out of the upper bracket. Bolt the upper bracket to the chassis rail using the inserts already in place. Position the lower bracket so that it is level on the axle and bolt in place using the U-bolts provided.

STEP 5: INSTALL THE AIR LINE

Select locations on the vehicle for the air inflation valves. The locations can be on the bumper or on the body of the vehicle. Drill a 5/16" hole and install the air inflation valve. Run the tubing from the bellows to the valve, routing it so that it will be protected from the direct heat of the exhaust system, and away from sharp edges. Secure the tubing in place with nylon ties. Attach the end of the air line tubing to the inflation valve. Once the inflation valves are installed, inflate the bellows to the recommended pressure and check the fittings for air leaks. If a leak is detected at a tubing connection then check to make sure that the tube is cut as square as possible and that it is pushed completely into the fitting. If a leak is detected where the brass elbow fitting screws into the spring, then screw the elbow into the spring one additional turn until the leak stops.

